

Advance Purchasing of Near-Zero Concrete for DOTs

Carbon-Free Buildings Low-Embodied Carbon Program WORLD ECONOMIC FORUM

NRDC

Speakers

ARMI



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Agenda

Presentations

- Welcome Remarks
- RMI Introduction to Advance Purchasing
- First Movers Coalition (FMC) Insights from Private Sector Demand Initiatives
- NRDC / RMI Roadmap to Public Sector Advance Purchasing for Low Carbon Concrete

Discussion

- Q&A
- Audience Polling
- Open Discussion
- Closing



Objectives

- 1. Learn fundamentals about advance purchasing / advance market commitments (AMCs)
- 2. Learn key insights from private sector AMC initiatives, such as the FMC
- 3. Understand public sector opportunities and near-term actions for low-carbon concrete AMCs

Background – RMI Workshop Series

RMI – Energy. Transformed.

Low Carbon Concrete Infrastructure Workshops

Workshop 1 | June 2023

Case studies from Buy Clean / EPD program implementation – <u>recording</u>

Workshop 2 | August 2023

DOT Application of Limestone Calcined Clay Cement (LC3) – <u>recording</u>

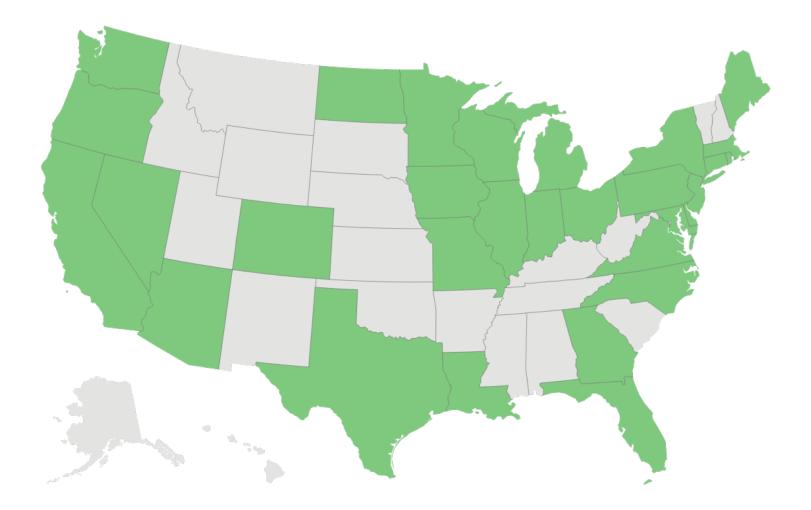
Workshop 3 | January 2024

A Deep Dive on Specifications – <u>recording</u>

Workshop 4 | May 2024

Near Zero and Zero Emissions Concrete – recording

State DOTs Engaged



RMI – Energy. Transformed.

Previous Speakers

WJE

Thomas Van Dam Wiss, Janney, Elstner Associates, Inc.



David Dobson Oregon DOT

Ryan Rathbun

NJ DOT



Oğulcan Canbek GCP Applied Technologies



Jordan Palmeri Carbon Leadership Forum



Hailey Goodale Colorado DOT



Jacquelyn Wong, Joseph Harline Caltrans



Sabbie Miller UC Davis Department of Civil & Environmental Engineering



R. Douglas Hooton University of Toronto

Fundamentals of Advance Market Commitments (AMCs)

Builders, developers, and end users face significant barriers to reduce scope 3 emissions from cement and concrete production





Advance Market Commitments

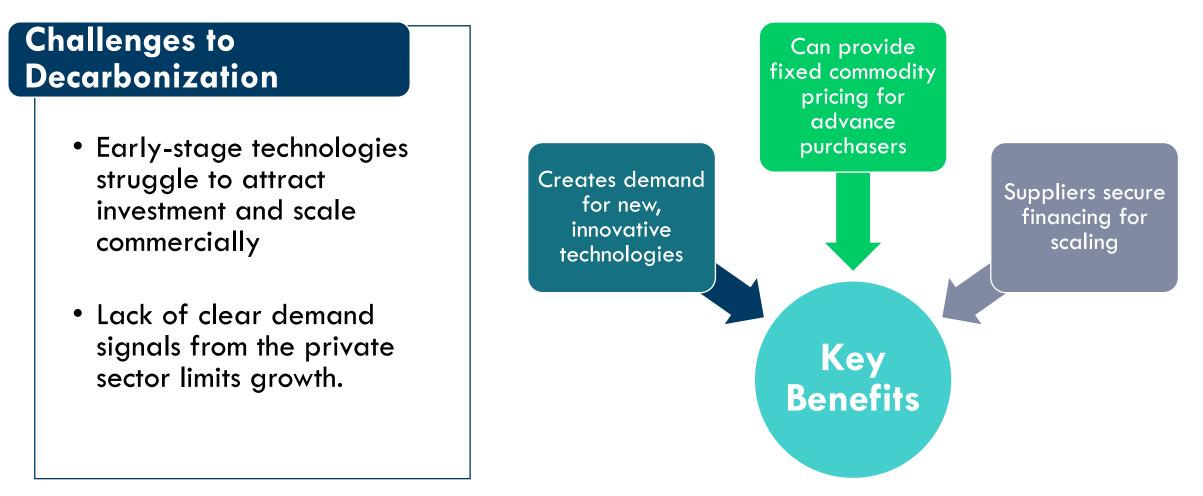
Agency identifies innovative, nearzero emissions construction material

Agency commits to advanced purchases based on product performance Suppliers receive bankable demand, unlocking investment in production

More consumers buy and utilize low carbon building materials

Advance Market Commitments

AMCs are binding legal contracts between purchasers and producers of "yet-to-be-developed" technologies.



How AMCs work



Agreement: between purchaser (government, corporations) and producer (cement manufacturers). **Commitment:** to purchase a defined quantity and specification of a lowcarbon product.



Financing: for producers by demonstrating demand certainty to investors.

Successes in the deployment of AMCs

Vaccine Development

• **COVID-19 Vaccines:** The COVAX initiative, leveraging AMCs to ensure rapid and equitable distribution of vaccines globally

COVAX

Industrial Applications

• Frontier AMC (\$1 Billion): Commitment for permanent carbon removal by 2030.





First Movers Coalition



First Movers Coalition RMI Workshop: Advance Purchasing of Near-Zero Concrete for DOTs

19th November 2024



I. FMC overview

First Movers are creating early market demand to bring emerging clean technologies to commercial scale

Vision

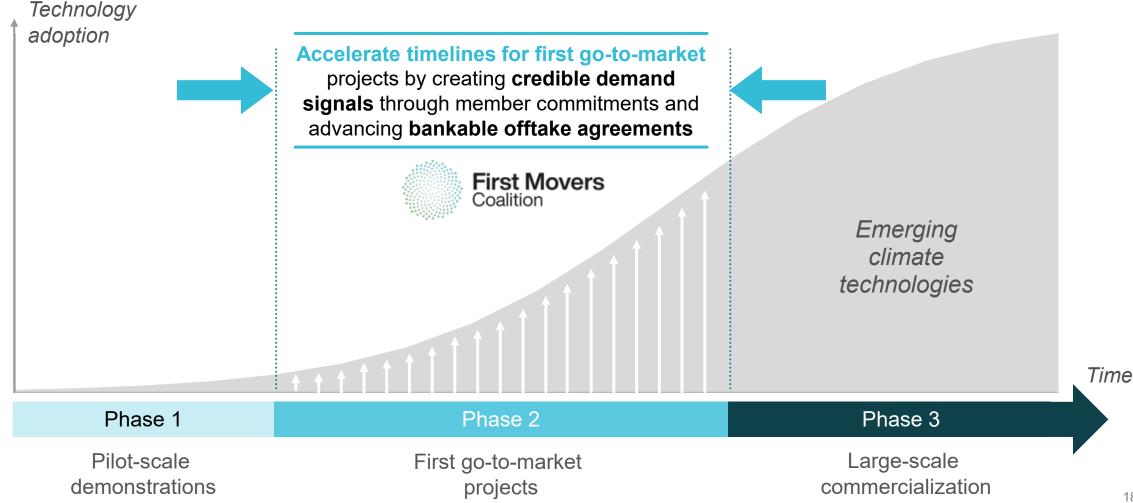
The First Movers Coalition (FMC) aims to harness the purchasing power of the world's leading companies to **unlock the untapped potential of emerging technologies needed to decarbonize** the world by 2050.

Mission

By 2050, 50% of the reductions needed for net-zero emissions must come from technologies not yet available at scale. FMC will **marshal the world's leading companies to apply their purchasing power to create guaranteed early markets for advanced technologies**. Building early demand by 2030 for near-zero-carbon goods and services will help scale the next generation of emission mitigation solutions for carbon-intensive sectors. FMC deploys a suite of tools and activities to help its members turn commitments into bankable offtake agreements.

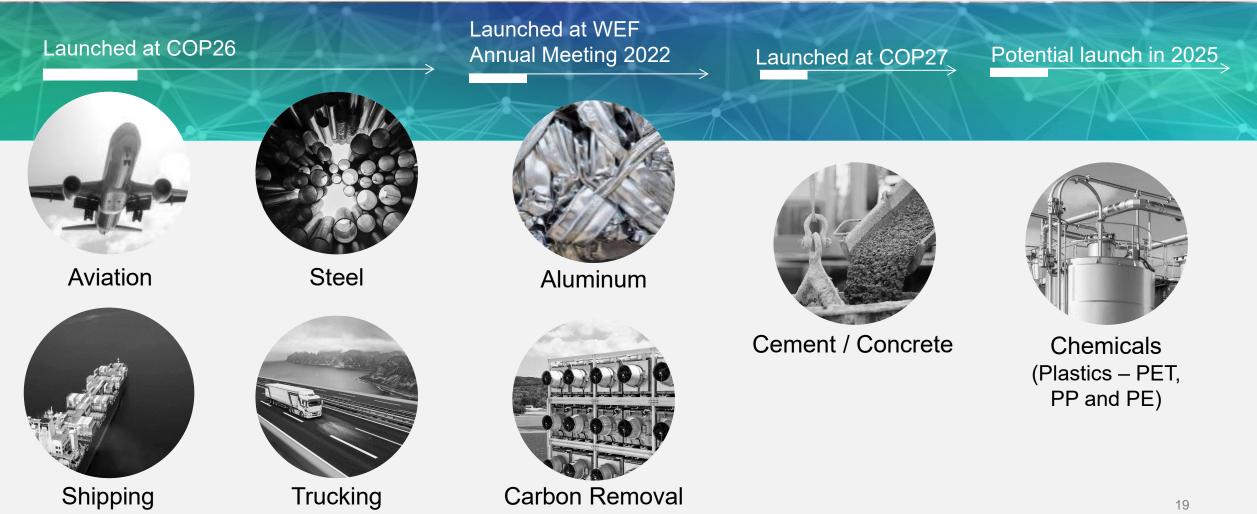
FMC is the largest coalition of companies looking to scale emerging tech across hard-to-abate sectors through early demand signals

First Movers Coalition





Eight sectors in scope of the FMC, representing ~25% of global GHG emissions today & newest technology needs





FMC priorities for 2024 | Moving from Commitment to Action



Increase credible demand signals

Recruit new members and report out on member commitment progress

Surface viable supply

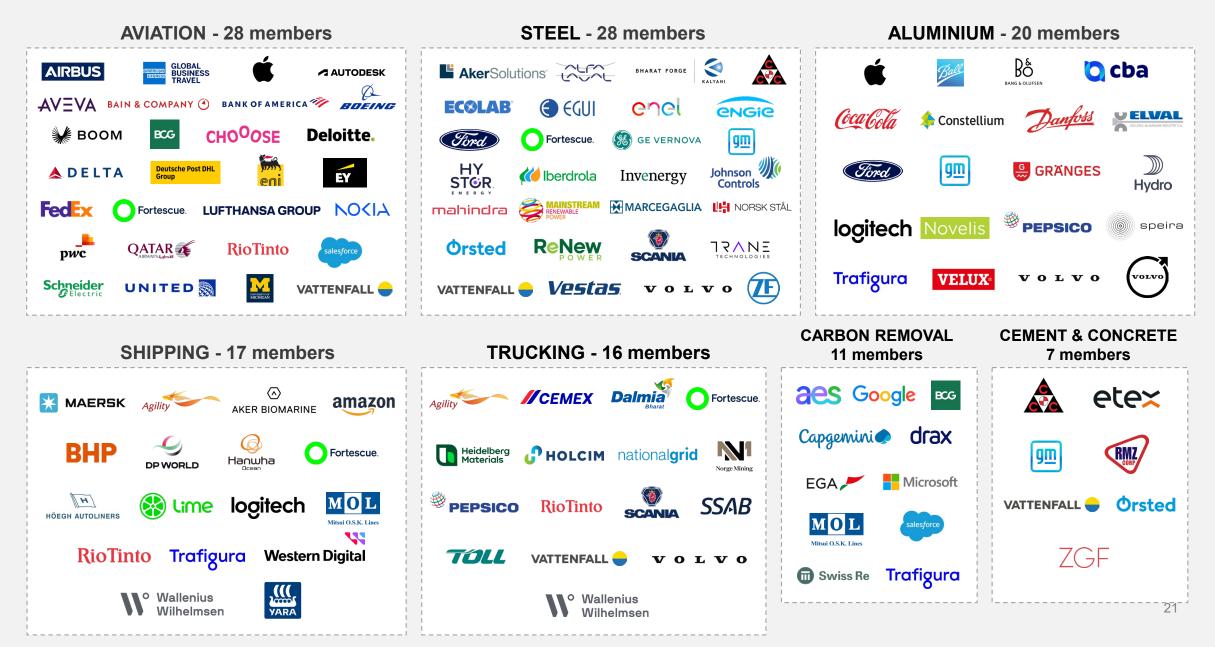
Engage suppliers to connect them with credible demand

Build and leverage an enabling environment

Work with broader ecosystem of finance, governments and infrastructure; enable cross sector collaboration



Increase credible demand | Current members





FMC in numbers | Impact to date





Leading companies

signing over 125 commitments to purchase a minimum volume of innovative clean solutions across hard-to-abate sectors by 2030



Billion in demand

for innovative climate technologies and near-zero emission goods and services in 2030



Offtake agreements and investments

> to purchase innovative clean solutions signed by FMC members



Million tonnes CO₂e

in expected annual emissions reductions in 2030



Government Partners

mobilizing demand and supply, and creating an enabling environment in their countries (50% of global GDP)



Projects

from more than 100 companies covering near-zero emissions final projects or value chain projects in the First Suppliers Hub





Cement and Concrete | Commitment scope



Construction & Engineering

We commit to **purchasing** at least 10% (by volume) of our cement / concrete per year as nearzero cement / concrete¹ inclusive of any SCMs by 2030

Real Estate / Developers / Advisory

We commit to **ensuring / specifying** that at least 10% (by volume) of the cement / concrete procured for our projects per year is near-zero carbon cement / concrete¹ inclusive of any SCMs by 2030

Breakthrough technological pathways

Procurement of <u>cement or concrete</u> produced using breakthrough technologies, including (but not limited to)

- Carbon capture, utilization and storage (CCUS) to capture process-related emissions at source
- Clinker substitution using novel SCMs
- Alternative cement chemistries reliant on raw materials other than limestone





Subject of demand signal

First Movers will make a commitment for either cement or concrete:

- 1. Cement with embodied carbon below 184 kg CO_2e /ton
- 2. Concrete that meets the embodied carbon limits below

Specified compressive strength (f'c in psi)	Embodied carbon (kg CO ₂ e/m³)
0 - 2500 psi	70
2501 - 3000 psi	78
3001 - 4000 psi	96
4001 - 5000 psi	117
5001 - 6000 psi	124
6001 - 8000 psi	144

Technological pathways

Solutions may include (but are not limited to):

- CCUS
- Alternative cement chemistries
- Non-fossil-based and novel SCMs
- Fuel switching
- Renewable electricity
- Decarbonated raw materials
- CO₂ mineralization during curing

Out-of-scope:

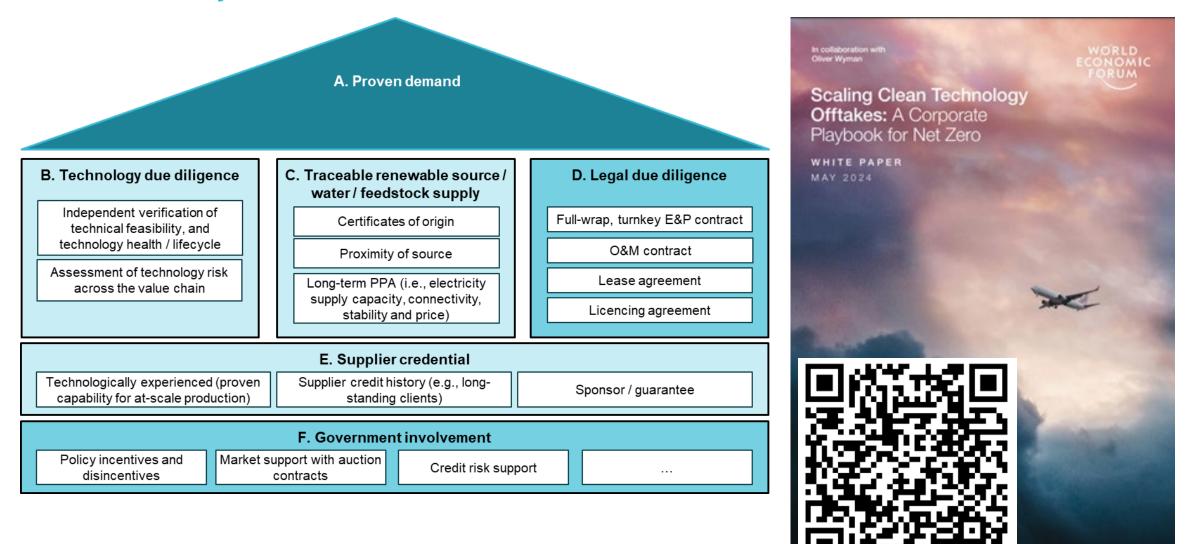
Carbon offsets

Bolded abatement technologies seen as most critical to meeting FMC targets according to FMC research



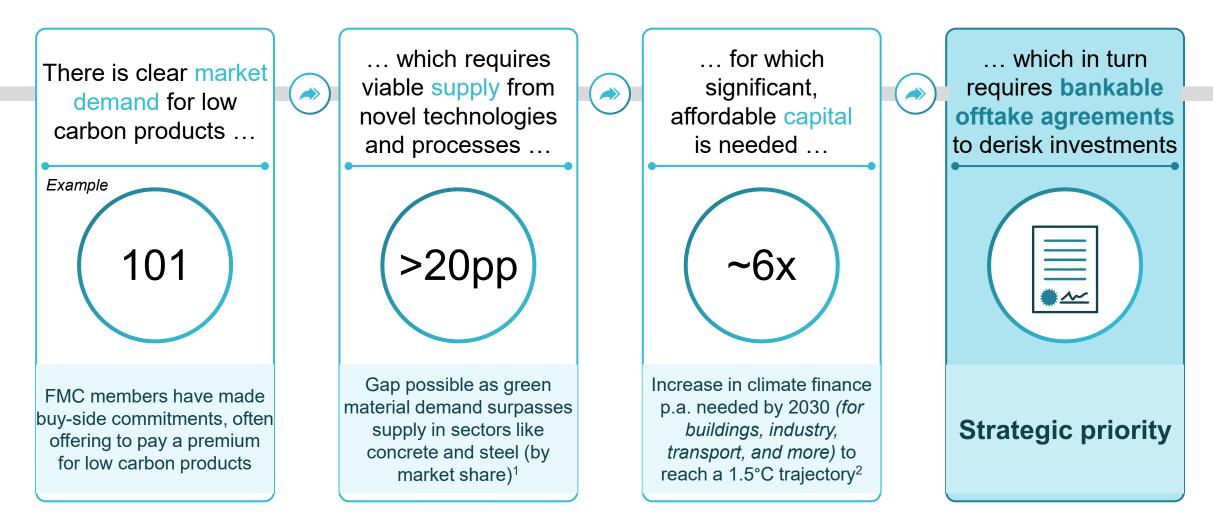
II. Importance of the demand signal

Bankable Project Framework





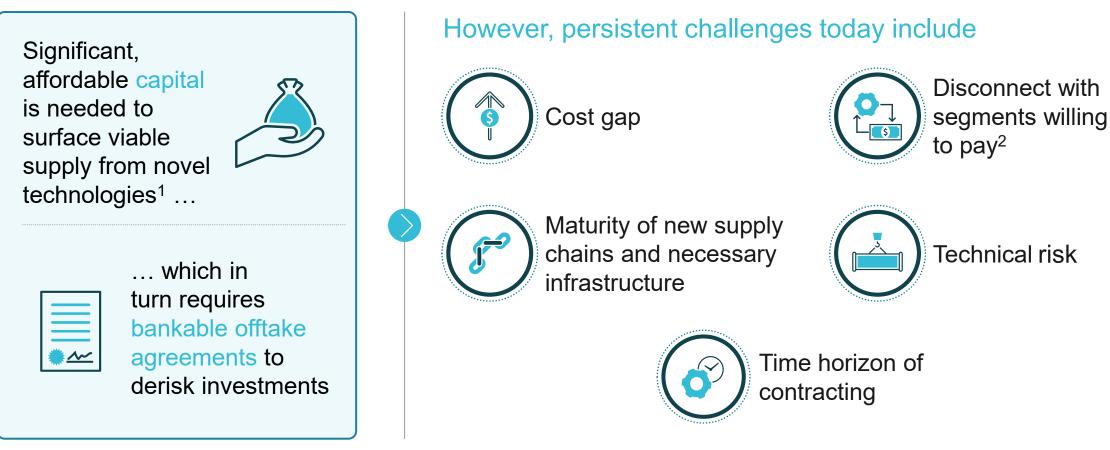
To accelerate the market for emerging climate tech in hard-to-abate sectors, long-term offtake agreements are critical



1. <u>WEF</u> – this decade; market share of downstream players with science-based decarbonization commitments surpasses share of upstream players who would need to supply green materials to achieve these commitments, which is >20pp in some instances in markets like plastics, chemicals, aluminium, glass, concrete and steel; 2. To USD \$4.3T For the next 26 years; BCG & Global ²⁷ Financial Markets Association climate finance report. <\$0.7T in annual global capital is allocated to climate finance today; which is <15% of the required amount <u>(link to report)</u>

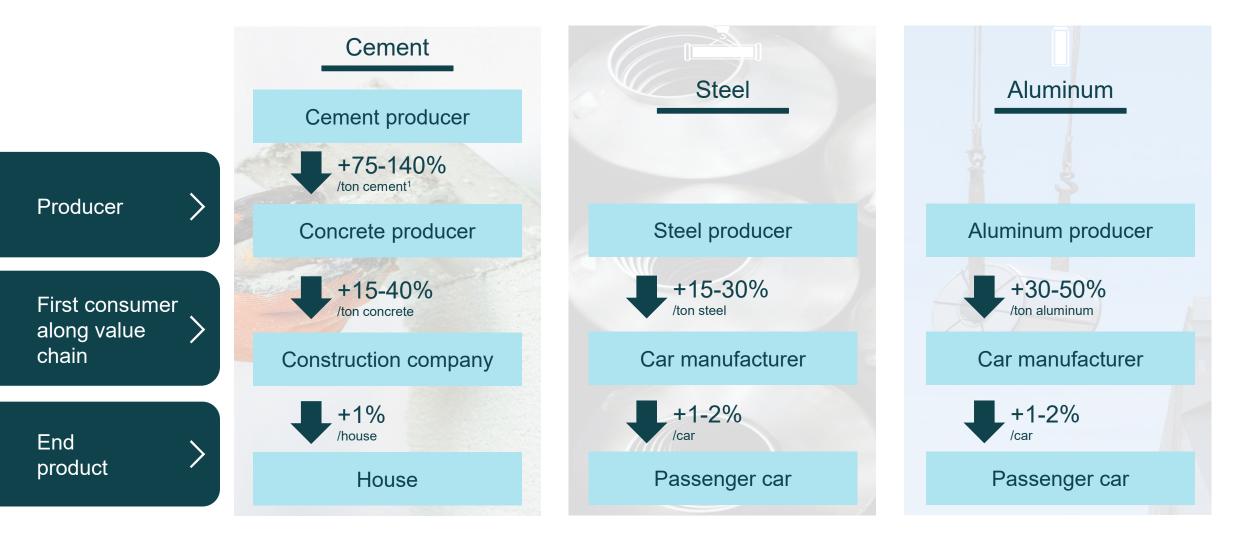


Offtake agreements are extremely important to accelerate scale-up of cutting edge decarbonization technology, but also face significant challenges



1. 6x increase in climate finance p.a. needed by 2030 (for buildings, industry, transport, and more) to reach a 1.5°C trajectory; USD \$4.3T For the next 26 years; BCG & Global Financial Markets Association climate finance report. <\$0.7T in annual global capital is allocated to climate finance today; which is <15% of the required amount <u>(link to report)</u>; 2. Due to lack of physical proximity or proximity in value chain; BCG analysis **Green premium dilution |** Full decarbonization has a relatively low impact on prices to end-consumers – this will require coordination across the value chain

Illustrative for material sectors







Elements of bankable offtake agreements

Through our discussions with financial institutions and corporates, the following important offtake elements have emerged as key to support increased financing

Offtaker credibility	Offtake terms and conditions	Offtake volume	Offtake duration	Offtake pricing and pricing structures
 An ideal candidate would be a company with Long-standing credit history Healthy P&L statement Relevant technological experience Plans to use the committed volume towards the production of a relatively mature technology (e.g. replacing grey hydrogen with GH2) 	 Termination clauses should ideally include the following conditions Debt-free condition Full equity refund (if applicable) Loss-of-profit refund 	Financiers should aim to have as much of project revenue hedged through purchase agreements, aiming for nearly 100% coverage. However, recognizing challenges with offtake, ideal contracted volume should be • 75-80% of output volume secured through offtake, with an aim of 100%	 At the very least, offtakes should Cover the tenure of debt financing (typically 8-14 years) Align with timelines of tax credits and regulatory landscape Due to current regulatory uncertainty and incentives, few offtakes extend beyond 2030 Prolonging production tax credits can help facilitate 10+ year offtake tenure 	Ideally, offtake pricing should be within the competitive green premium range to mitigate contract breach risks and should • Distribute project risk between supplier and buyer (such as a cost-plus model with a price cap), in the absence of insurance or guarantees





Example: pricing mechanisms for SAF

	In use f	or offtake agreements today		out costs include feedstock cost, hydrog fixed tolling fee, and o	
Pricing structure	Flat/fixed pricing	Index-plus	Cost-plus	Take-or-pay	Ownership
Description	Contracts where the price of SAF is locked in for the agreed upon quantities, regardless of change in jet- fuel market price or cost of inputs	Offtakers take the agreed- upon quantities, at the price based on the market index of jet fuel with a green premium	Offtakers take the agreed- upon quantities, at the price of input costs at the time of production, with a margin Might be subject to price cap	Offtakers pay for the products on a regular basis, whether they take delivery of the products	Offtaker and supplier form a joint venture partnership to produce and sell a product, with the offtaker committing to purchasing a certain quantity of the product at an agreed-upon price
Risks shared by buyers		1	1	1	
Security of supply					
Feedstock risk					
Technology risk					
Operational risk					
Construction risk					
Return on investment					
Considerations	UncommonRisky for supplier	 Most common among energy players Expected to grow more challenging as gap widens between HEFA4 feedstock and Jet A indices 	 Common among energy players Less risky for suppliers with feedstock constraints 	Too inflexible/high-risk currently for most offtakers, but will likely emerge stronger as markets mature	 Adopted by a few large energy players Unlikely to be adopted by other players at scale due to the capital investment required





Considerations for low-carbon cement/concrete

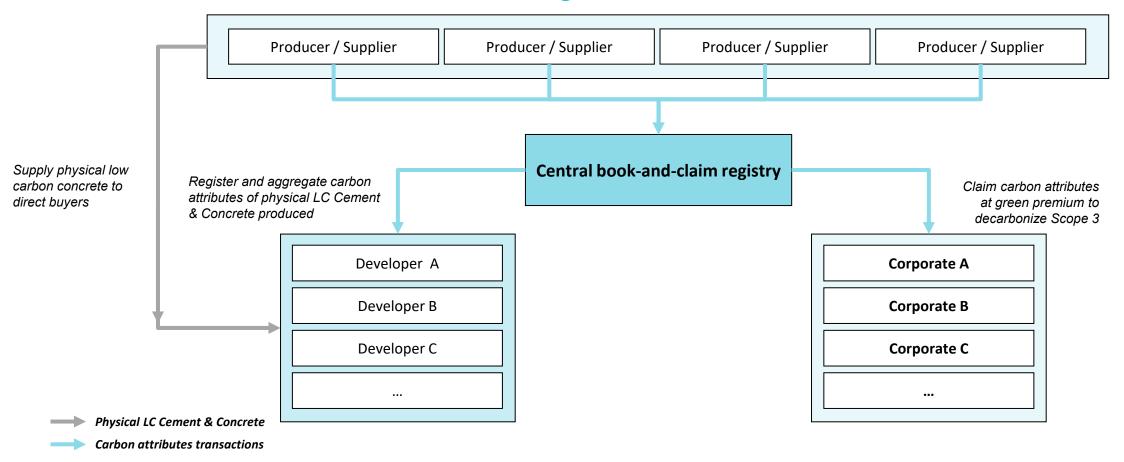
Compared to SAF, the use of low-carbon cement/concrete can be extremely varied between small, short-term and large, long-term infrastructure projects. These varying demand schedules can create a high-degree of revenue uncertainty for suppliers. Implementing appropriate offtake pricing mechanisms can help mitigate this and additional risks.

Considerations for green steel and cement/concrete compared to SAF

Consideration	Potential implications to offtake pricing mechanisms
For large-scale infrastructure projects, demand can be relatively stable.	Offtake agreements can be structured around long-term contracts with Fixed or Indexed Pricing to provide cost stability.
Price stability is crucial due to the nature of the construction bidding process for many projects.	<i>Fixed Pricing</i> shields buyers and suppliers from market fluctuations, while <i>Indexed Pricing</i> share the risk of market fluctuations between the buyer and seller.
Supplier supply chain reliability and continuous production are critical to the buyer for maintaining project timelines and ensuring product quality and safety.	Prepaid or Take-or-Pay Offtakes ensure suppliers receive necessary funds to sustain operations, reducing the risk of supply disruptions, but may not be feasible for products with complex supply chains and/or bulkier.
Infrastructure projects typically involve the incorporation of various safety, quality, and environmental standards. ¹	Offtake agreements may include clauses ensuring compliance with specific standards to maintain consistency and meet regulatory requirements.



Book and Claim Chain of Custody Model emerging as an Alternative Tool to Strengthen Demand



A wholistic, auditable, and clear book and claim system that allows for credit purchase of corporates around the world is key to global demand scaling as offtakes outside of incentivized markets where suppliers are located

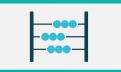


III. Cement & Concrete market dynamics

High-level green cement market challenges to overcome with further development and innovation



Lack of clear, consistent regulation incentivizing lowemissions cement production & purchases



Lack of:

1) Clear carbon accounting guidance

2) Harmonized book-and-claim systems & registries to overcome cement & concrete's geographical limitations

<u>~~</u>	

Lack of performance-based standards which are needed for novel solutions like alternative cement chemistries

|--|

Procurement tends to be short-term deals due to uncertainty of projects

1) High prices vs. conventional cement, in segments with traditionally low margins (e.g., construction)

 Difficulty in passing costs along the value chain and people in the middle of the value chain may not get credit for paying a premium



Low supply of low emissions cement and high supplier project risks, despite variety of tech pathways to create green cement



Despite market challenges, FMC members are making progress

North America

Agreement with **local concrete suppliers** to increase use of SCMs in two recent projects

Middle East

Targeting the integration of **10% green concrete in civil and mechanical projects**, replacing traditional cement with eco-friendlier SCMs such as GGBS and fly ash.

nsolidated Contractors Company

Europe



Agreement with **CemVision** for development and supply of near-zero emission cement





FMC US Workshop, July 2024: Cement & Concrete Sector Summary

The opportunity:

- In the context of the US Dept of Energy's Industrial Demonstrations Program providing \$1.6bn to cement & concrete suppliers with
 promising decarbonization projects, offtake of near-zero emissions cement & concrete can de-risk investment and unlock further
 capital.
- The solutions for achieving a net-zero cement & concrete industry by 2050 already exist but scaling these and achieving a manageable green premium for decarbonized products remain important open questions.

Key barriers & challenges:

- Companies with a willingness to pay a green premium may operate far down the value chain from the production of near-zero emissions cement, or far geographically
- This makes it harder to pay a green premium at the physical offtake stage.

Key solutions:

- Technologies, including:
- Carbon capture solutions
- Using alternative raw materials
- Employing alternative cement chemistries.

Value chain collaboration to pass on the green premium appropriately down the value chain was also flagged as a key component in achieving offtake.

New chain of custody models, such as book & claim, to separate the purchasing of green attributes and the physical product could help downstream buyers bridge the green premium. Collaboration with auditors and standard setters, and alignment with existing systems and protocols such as Environmental Product Declarations, SBTi and GHG Protocol, are likely to be crucial factors for success.

What the public sector is uniquely positioned to do

Purchasing

First Movers

- Implement Federal or State Buy Clean programs
- Set example to private companies of buying significant quantities of new, lowcarbon materials to reduce market skepticism
- Set example of purchasing cement/concrete in a long-term advanced market commitment deal to de-risk suppliers' investments in low-carbon cement/concrete
- Along with corporates, leverage a book-and-claim system for purchasing low-carbon materials

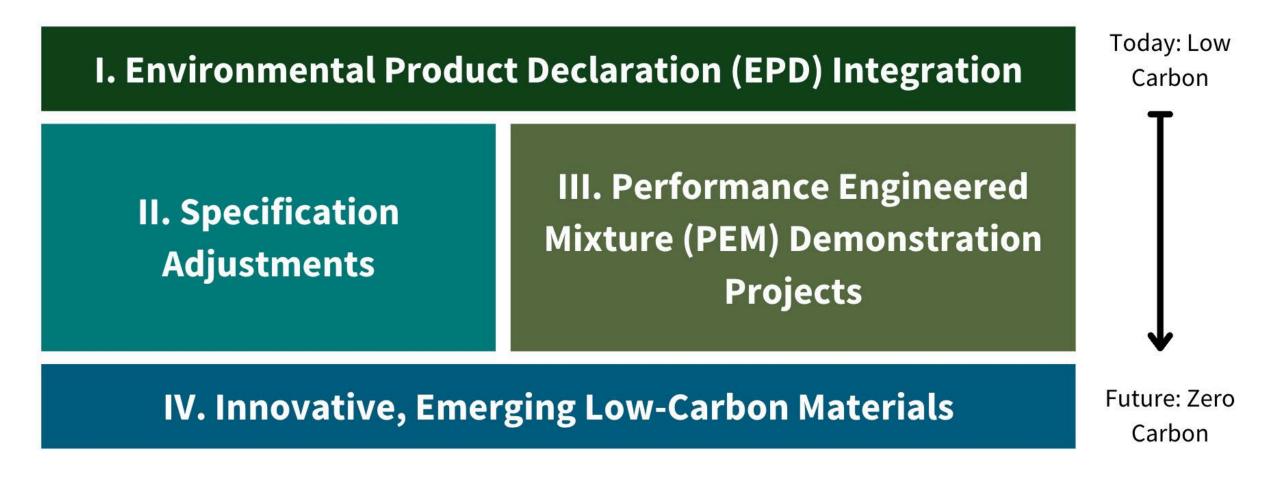
Wider activities

- Building code revision to move to **performance-based standards**
- Work with **innovation/research labs** to invest in promising technologies

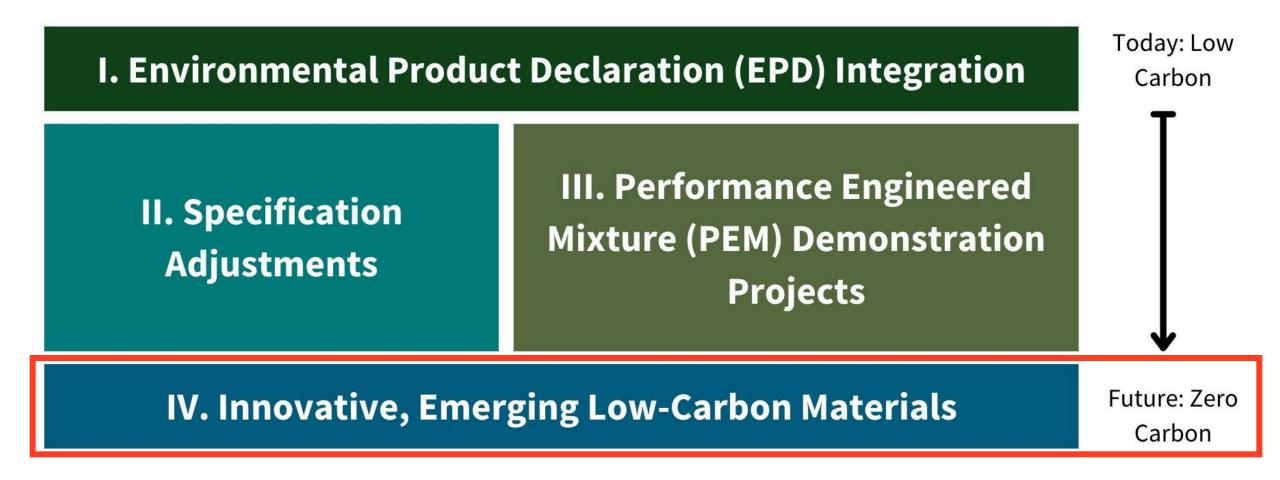
RMI & NRDC Presentation A Roadmap to Public Sector Advance Purchasing of Near-Zero Emissions Concrete

Background - low-carbon concrete for DOTs

Low-Carbon Concrete for Infrastructure Projects



Low-Carbon Concrete for Infrastructure Projects



Medium to Low EC OPC Alternatives



Existing

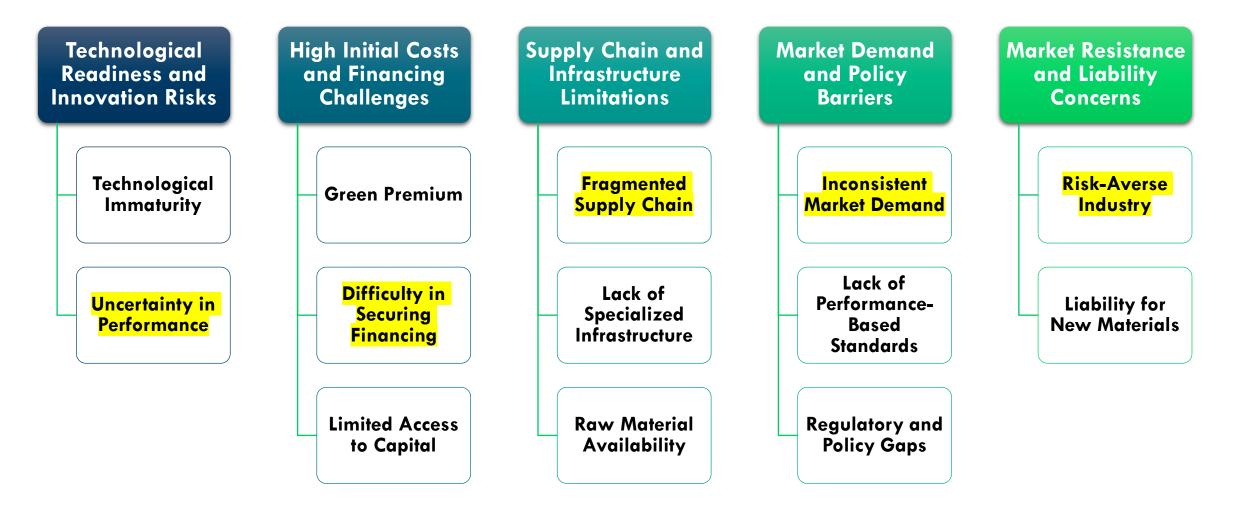
Non-Portland cement – alternative binders
Traditional SCMs
Carbon-sequestering aggregates
Carbon injection



Emerging

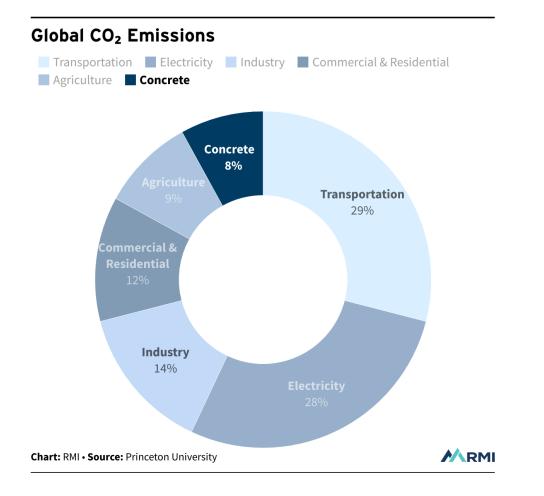
Alternative raw materials Alternative SCMs (e.g. calcined clay) Performance enhancing admixtures Carbonation curing Alternative cement processes / chemistries Biocement CCUS 10-50% reduction 30-60% reduction Beyond 60% reduction

Barriers to Adoption of Emerging Tech



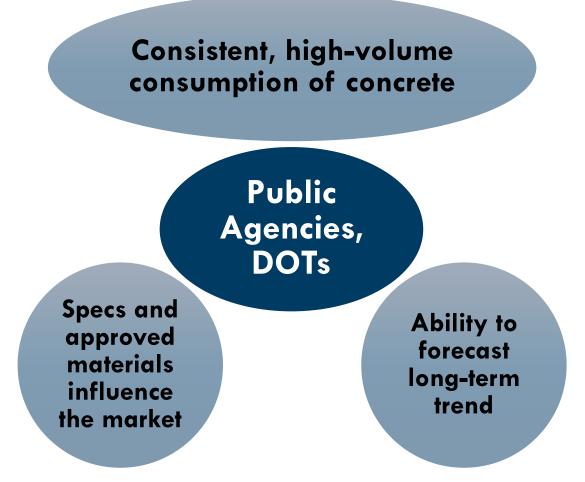
Why does the public sector matter?

Why are public sector AMCs important?



50% of U.S. concrete demand comes from public procurement, giving the government substantial influence to drive change.

Public sector concrete AMCs are critical



Implementation strategies for AMCs

The hard truth: public sector advance purchasing is a difficult, if not impossible, task today

Barriers

- Common construction contract models preclude use of pre-purchased products
- Lack of performance-based specification and contracting for concrete construction
- Technical application of emerging near-zero carbon concrete requires behavioral change
- Fragmented value chain with many stakeholders to educate

Near-term steps to unlock advance purchasing

		YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
AMC Enabling Actions	<i>Build consumer confidence</i> Strengthen standardized testing regime to improve comparability of results					
	<i>Fundamental Education</i> Educate contractors and agencies on available technologies					
	Organize Demand Establish performance criteria for advance market commitment solicitation					
AMC Implementation Designs	<i>Address implementation barriers</i> Develop alternative contracting approaches to use pre-purchased product					
	<i>Unlock innovation, activate suppliers</i> Technology prize program					
	<i>Organize Demand</i> Develop buyer's coalition to participate and excute in AMC					

1. Build consumer confidence

Objective

• Strengthen standardized testing regime to improve comparability of results

Demonstrate performance-based standards

- Prescriptive-based standards have historically limited the menu of materials available
- Alternatively, performancebased standards can:
- Increase the flexibility of qualifying materials
- Accommodate the entry of novel low-carbon blended cements e.g., ASTM C1157

Strengthen state testing regimes

- DOTs play a major role in setting norms in the concrete market.
- DOTs can improve the applicability of their testing results nationwide by:
- Creating a database to share concrete mix testing
- Additional resource sharing

Expand state testing regimes

- Testing facilities can go beyond pavement testing and include different concrete applications.
- State DOTs may consider launching their own testing facilities.
- e.g., MnRoad, Lab-to-Slab Initiative at the UC Davis Pavement Research Center
- DOTs can work with DOE's IDP awardees to test emerging low carbon concrete products.

Case Study: Supporting Legislation

• Concrete and Asphalt Innovation Act of 2023

2. Provide fundamental education Objective

• Raised understanding of, and confidence in available cement and concrete technologies

Industry Led **Knowledge Sharing Industry Training** Collaboration Platforms Groups **Case Study: Supporting** • Providing a platform Live or on-demand Connecting experts and Legislation that promotes industry leaders directly training programs collaboration and with contractors and support skills dissemination of critical development in industry. agencies. performance data and • Concrete Industry adoption of essential technical skills Improves understanding Provides a centralized Portland Limestone Cement and accelerating the forum for propagating Allows organizations to adoption of new best practices, (PLC) quickly adapt to market technologies. optimizing knowledge changes. exchange and promoting

collaboration.

3. Identify key criteria for an advance purchase Objective

• Establish a detailed set of material and business performance criteria

Material Criteria Business Criteria Contract Drafting • When an agency is ready • Material criteria must be • Business criteria must be **Case Study** developed and met to developed and met to to develop template initiate AMCs between ensure that the product contracts for an AMC developed will meet market buyers and suppliers. agreement, the agency may Gavi COVAX Advance Market • refer to other AMCs that demand. E.g., target price, business plan, production have already been made, Commitment • Criteria will focus on partner with other growth plan durability, strength, • NASA Commercial Orbital interested agencies, and workability, and reference publicly Transportation Services (COTS) environmental impact, • Milestone payments may be available agreements. specifically greenhouse gas distributed on a staged program reductions vs. Baseline. basis as certain business performance criteria are • A contract would include the met including R&D necessary terms, conditions, Material performance must completion, manufacturing pricing, and geographic be demonstrated via considerations for successful capacity and scaling appropriate testing. requirements. procurement.

4. Demonstrate alternative contracting models

Objective

• Align supply chain structure and market actors to incentivize innovation in low-carbon cement and concrete production, while reducing market fragmentation.

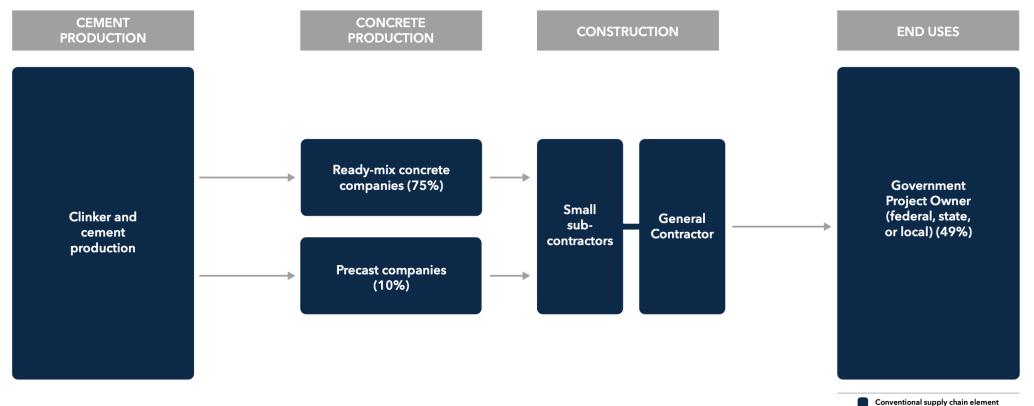
Liability Concerns

- Risk adverse construction industry
- Owners limited from prescribing specific prepurchased products.

Alternative Contract Models

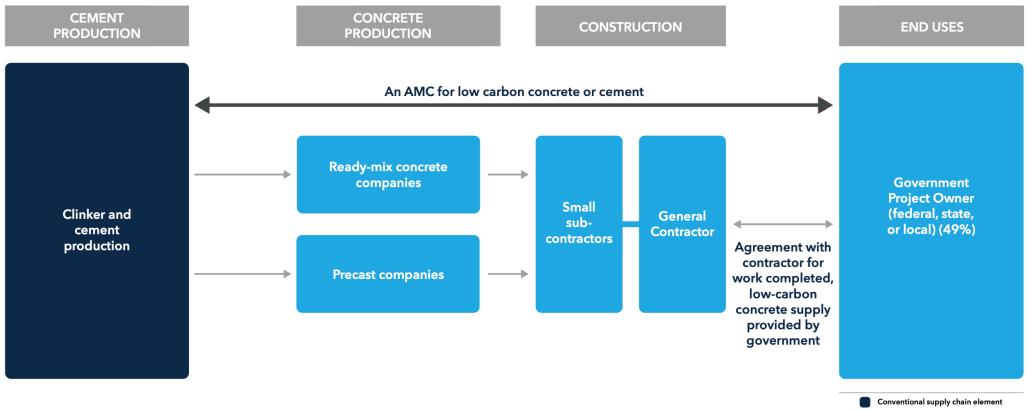
- Direct Contractor-Cement Supplier Agreements
- Mandated Use of Approved Low-Carbon Materials

Conventional Supply Chain Model



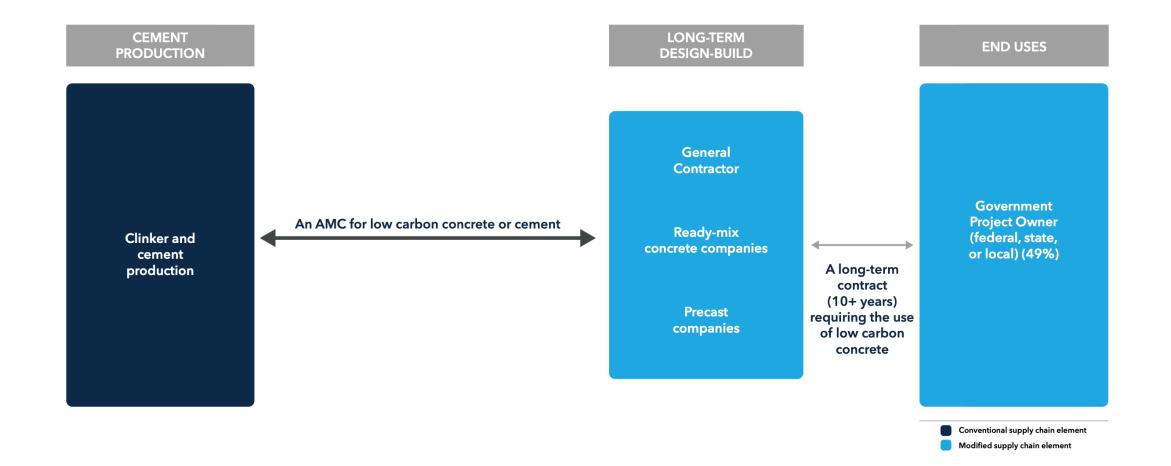
Modified supply chain element

Alternative Supply Chain Model



Modified supply chain element

Alternative Supply Chain Model



5. Unlock innovation with a prize program

Objectives

- Stimulate innovation in low-carbon concrete technologies by launching a technology prize program that encourages competition and activates suppliers.
- Provide platform to pilot these technologies and beta-test advance purchase

Incentivize Lowest Carbon Concrete

- Goal: Encourage suppliers to compete on cost and carbon emissions reduction.
- **Outcome**: The winning technology will undergo beta testing in real project applications.

Establish Standards & Guidelines

- Material Standards define performance criteria to ensure new technologies are suitable for current concrete applications.
- Carbon Footprint Guidelines set specific production emissions requirements to ensure significant reductions.
- **Demonstration projects** provides real-world testing, building confidence for AMC deployment.

Case Study: Global Cooling Prize

- Technology-Agnostic Approach: Allowed access to various solutions, focusing on affordability, scalability and performance under real-world conditions.
- Impact: Enabled leading manufacturers and startups to advance prototypes through rigorous testing, setting a model for incentivizing climate-focused technology.

6. Coordinate with other buyers

Objectives

- Provide producers assurance to make larger investments than would be possible through individual engagements
- Send a clear demand signal for additional low-carbon products through purchases from end user customers

Connecting Suppliers & Buyers

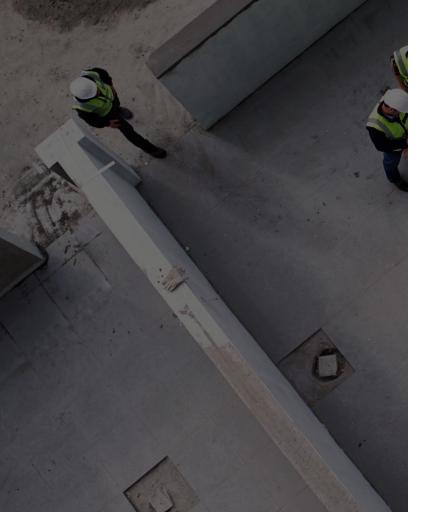
- Convene a group of committed buyers
- Enable direct interaction between cement producers and buyers to streamline AMC agreements
- Create flexible contracting models suitable for both public and private buyers.

Explore certificate models to unlock demand

 Mechanisms such as book & claim can unlock geographical limitations to demand and support offtake agreements Case Study: Sustainable Aviation Buyers Alliance

- **Strategy:** Pooled buyer demand drove SAF production, also offering technical resources and support.
- Impact: Demonstrates the power of organized buyer demand and reducing costs.

Power of Demand Aggregation



RMI and Center for Green Market Activation (GMA) are developing a book & claim certificate to unlock demand



Demonstrate stronger demand signal for low-carbon cement and concrete to help grow the market



Secure better deal terms through purchasing EACs in bulk and engaging with multiple off takers at once



Provide bankable assurance to producers to make investments via longer-term market signals



Benefit from peer-to-peer learning while navigating complex, new markets



Ensure environmental integrity by leveraging alliance sustainability frameworks and collective action



Interactive Polling Session

Open Discussion



Conclusion

- 1. Public sector demand is key to unlocking a climate-aligned concrete industry
- 2. Near term steps can set the stage for public sector AMCs
- 3. Demonstration projects, specification adjustments, alternative contracting models, and prize programs are key steps



The event recording and other resources will be posted on this page within 24 hours



Carbon-Free Buildings Low-Embodied Carbon Program



