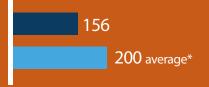
# MRMI HomebuildersCAN

### Case Study: Southrise, Hillside Center for Sustainable Living

Southrise is an 12-unit, net-zero, low embodied carbon development currently under construction by Design, Build and Own firm Hall & Moskow. Located in Newburyport, Massachusetts, it is currently the largest hempcrete multifamily building in the United States. Combining airtightness, heat recovery ventilation and solar energy, the units produce very little operational carbon. Previously a coal ash dump, this cleaned-up site will now include rainwater collection for irrigation and toilet flushing, native edible landscaping, onsite farming, low volume plumbing fixtures, and an electric vehicle charging network.

### Embodied Carbon Cradle-to-gate, kg CO2e/m<sup>2</sup>



\*Average based on report from 2022.

#### **Reduction Strategies**



Tilt-up hempcrete walls assembled on-site to reduce transportation costs and emissions

### Carbon Storage



Cellulose insulation in roofs store 17,053 kg CO2



Hempcrete in exterior walls stores 70,712 kg CO2e



Bamboo flooring stores 5,384 kg CO2e

### 93,148 kg of CO2e stored



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Hillside Center for Sustainable Living manifests a holistic approach to low carbon construction, and low carbon living, creating community building around urban agriculture for an urban infill project.

-David Hall, Owner, Hall & Moskow Corp.

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Southrise development has surpassed PHIUS standards for air tightness, making it extremely efficient to heat and cool the 18 units. Heat recovery ventilation systems cycle fresh air into the units and conserve the temperature-regulated air inside. Nearby solar panels supply all the electricity needed to power the units. Rainwater will be collected on site for use in toilet flushing and irrigation. Low-volume plumbing fixtures will be installed. Residents will also enjoy an electric vehicle charging network, and fresh fruits, veggies, and herbs grown on site.



Passive House level airtightness



Heat recovery ventilation systems



Low-flowplumbing fixtures

PROJECT INFORMATION					
Project Name	Hillside Center for Sustainability	Construction Year	2023		
Design Firm(s)	Moskow/Linn Architects	Number of Bedrooms	18		
Engineering Firm(s)	Siegel Associates	Stories Above Grade	2		
Builder / Developer	Hall and Moskow Corp				
Development Project		CONDITIONED AREA			
Street Address	17 Cottage Ct.	Above Grade	9136 ft <sup>2</sup>		
City	Newburyport	Below Grade	0 ft <sup>2</sup>		
Province / State	Massachusetts	Total	9136 ft <sup>2</sup>		
Country	United States				
-		GROSS AREA			
Building Type	Townhouse (all units)	Excluding Garage	9136 ft <sup>2</sup>		
Construction Type	New Construction	Garage	0 ft <sup>2</sup>		
Project Stage	Construction in Progress	Total	9136 ft <sup>2</sup>		

MATERIAL CARBON EMISSIONS BY SECTION				
Footings & Slabs	<b>35,176</b> kg CO₂e			
Foundation Walls	<b>26,417</b> kg CO <sub>2</sub> e			
Structural Elements	<b>47,970</b> kg CO₂e			
Exterior Walls	<b>-34,704</b> kg CO <sub>2</sub> e			
Party Walls	<b>0</b> kg CO₂e			
Exterior Wall Cladding	<b>0</b> kg CO <sub>2</sub> e			
Windows	<b>21,247</b> kg CO <sub>2</sub> e			
Interior Walls	<b>13,003</b> kg CO <sub>2</sub> e			
Floors	<b>4,917</b> kg CO₂e			
Ceilings	<b>2,618</b> kg CO <sub>2</sub> e			
Roof	<b>15,599</b> kg CO <sub>2</sub> e			
Garage	<b>0</b> kg CO₂e			
NET TOTAL	<b>132,243</b> kg CO <sub>2</sub> e	-35,000 MCE (kg C	O₂e)	



The above photo showcases Cottage Court, another project by Hall and Moskow. This neighboring project resembles the completed look of Southrise.

LOWEST CARBON MATERIAL APPLICATIONS					
SECTION	kg CO₂e	MATERIAL			
Exterior Walls	-35,775	Hempcrete / Cast in-situ / IsoHemp / Europe / R 2			
Roof	-11,693	Cellulose / dense pack / R 3.7/inch / CIMA [Indus			
Floors	-2,433	Laminated Bamboo flooring / MOSO / Bamboo Eli			

Adding up to a total 93,148 kg CO2e stored, the use of these materials keeps our CO2e emissions down. Hempcrete and bamboo are fast-growing natural fibers that sequester large amounts of carbon efficiently before being used as building materials. Cellulose insulation is made up of recycled newsprint.

#### **Lessons Learned**

1. Exterior natural plaster finishes must be adapted better to be applied in cold weather climates.

2. Installation of Zip R sheathing before interior partitioning offers a highly effective means of air sealing for a hempcrete building.

3. Building with hempcrete tilt up wall panels at this scale requires large amounts of shelter for hempcrete curing. Temperatures constrain the timing in which hempcrete can be placed into the walls.

### **Project Information**

Project name: Southrise, Hillside Center for Sustainable Living Location: Newburyport, Massachusetts Builder: Hall and Moskow Corp. Year built: 2023 Typology: Townhouse Size: 12 units | 7 one-bedroom units and 5 two-bedroom units Cost: \$3,576,073