MRMI HomebuildersCAN

Case Study: Cross Cabin

Inspired by Michael Pollan's Food Rules, the Cross Cabin is a project that was inspired by a mission to build with real materials, not too many, mostly plants. The project is a 1,000SF two-bed, two-bath home with a structural and thermal enclosure built entirely from plant-based materials: cross-laminated timber, insulating cork cladding, and hemp batt and wood insulation. The emphasis on natural, plant-based materials dramatically improved the home's carbon impact, and, beyond carbon, these materials created a home that looks different, smells different, sounds different, and simply feels different than a conventional home. Equally notable with the house are the materials not present: no concrete, no drywall, no fiber cement siding or stucco, no foam insulation, and no latex paint.

Embodied Carbon Cradle-to-gate, kg CO2e/m² 72 (-216 including biogenic carbon storage) 200 average*

*Average based on report from 2022.

Reduction Strategies



Use of steel helical pile foundations to eliminate need for concrete



Exclusively used carbon storing biobased insulation



Utilizing bio-based materials that can serve more than one purpose

Carbon Storage



Cork Insulation



HempWool Batt Insulation

Amorim MDFacade



Rigid Wood Fiber Insulation Board



Cross-laminated Timber Panels



tons of CO2 stored





Natural, plant based materials can transform both the carbon impact and sensory experience of a home. Carbon-smart homes smell great!

Greg Esparza, Homeowner or Founder, Cross Cabin Build & Supply

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Operational Carbon | Our operational carbon strategy included the following: Utilizing all electric appliances and heating systems including a heat pump washer/dryer combo, and a high efficiency heat pump AC. Installing a self-adhered air barrier and continuous insulation around the entire enclosure eliminated thermal bridges and improved air tightness for a resulting home's air tightness result of 1.5ACH.



Improved insulation & airtightness





High-efficiency heat pump





The motto was simple: build with real materials, not too many, & mostly plants.

The team pursued a Carbon Smart Approach where many design and material choices reduced carbon emissions and increased carbon storage. Compared to a baseline building with typical slab on grade with concrete pier foundations, steel helical piles were used which eliminated the need for concrete on the project. The total material carbon footprint was reduced even further by choosing carbonstoring biobased materials like cork insulation, hempwool batt insulation, rigid wood fiber insulation board, cross laminated timber panels, and natural wood flooring. Even more, the bio-based materials that can serve multiple functions (e.g. CLT as structure and exposed as the ceiling, cork cladding as insulation and interior finish) reducing the need for additional finishes and coverings. The total material emissions including biogenic carbon storage resulted in a net carbon-storing building at -19,592 kg CO2e.

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Mostly plants.

Lessons Learned

1. Sticking exclusively with plant-based insulation materials significantly reduces a building's carbon impact.

2. A panelized construction approach like CLT, has advantages relative to speed of construction.

3. Steel helical piles can increase the speed of installation and minimize or eliminate concrete making a huge difference in overall embodied carbon intensity.

Project Information

<u>Project name</u>: Cross Cabin <u>Location</u>: Austin, TX <u>Builder</u>: Moontower Design Build, Cross Cabin Build & Supply <u>Year Built</u>: 2023 <u>Typology</u>: Single Family Home <u>Size</u>: 1,000 SF CFA / 1,240 SF GFA / 2 bed / 2 bath Cost: \$250,000 - \$500,000